INTERNATIONAL SEARCH REPORT

Internate Application No.

PCT/IB2005/000105 A. CLASSIFICATION OF SUBJECT MATTER IPC 7 B21C47/30 B21C47/32 According to International Patent Classification (IPC) or to both national classification and IPC **B. FIELDS SEARCHED** Minimum documentation searched (classification system followed by classification symbols) IPC 7 B21C B65H Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practical, search terms used) EPO-Internal, PAJ C. DOCUMENTS CONSIDERED TO BE RELEVANT Category ° Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No US 3 592 399 A (WOODROW) 1,2,13, 13 July 1971 (1971-07-13) 16 cited in the application column 2, line 63 - column 3, line 49 column 4, line 8 - line 20; figures EP 1 126 934 A (DANIELI OFF MECC) 1,4-6,1329 August 2001 (2001-08-29) cited in the application paragraph '0036! - paragraph '0037!; claim 7; figures DE 26 49 340 A (KOCKS GMBH FRIEDRICH) 1,2, A 13-16 11 May 1978 (1978-05-11) page 11, paragraph 2 - paragraph 3; figures Patent family members are listed in annex Further documents are listed in the continuation of box C. Special categories of cited documents: "T" later document published after the international filing date or priority date and not in conflict with the application but "A" document defining the general state of the art which is not cited to understand the principle or theory underlying the considered to be of particular relevance invention "E" earlier document but published on or after the international "X" document of particular relevance, the claimed invention filing date cannot be considered novel or cannot be considered to "L" document which may throw doubts on priority claim(s) or involve an inventive step when the document is taken alone which is cited to establish the publication date of another "Y" document of particular relevance; the claimed invention citation or other special reason (as specified) cannot be considered to involve an inventive step when the *O* document referring to an oral disclosure, use, exhibition or document is combined with one or more other such docuother means ments, such combination being obvious to a person skilled in the art document published prior to the international filing date but *&" document member of the same patent family later than the priority date claimed Date of the actual completion of the international search Date of mailing of the international search report 12/04/2005 4 April 2005 Name and mailing address of the ISA Authorized officer European Patent Office, PB 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel (+31-70) 340-2040, Tx 31 651 epo nl, Barrow, J

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